

Exhibit AA. Highway 1 Leonard Road Site Preliminary Geotechnical Engineering Report





Highway 1 Leonard Road Site Preliminary Geotechnical Engineering Report

PRELIMINARY GEOTECHNICAL INVESTIGATION
432 ACRE SITE – HIGHWAY 1 AND LEONARD ROAD SITE
SHREVEPORT, LOUISIANA

PREPARED FOR:
FRANKS INVESTMENT COMPANY LLC
P.O. BOX 7626
SHREVEPORT, LOUISIANA 71137

PREPARED BY:

ARDAMAN & ASSOCIATES, INC. 7222 GREENWOOD ROAD SHREVEPORT, LOUISIANA 71119

ARDAMAN PROJECT NO.: 113-13-94-8583 AAI SHREVEPORT FILE NO.: 13.94.060

JULY 16, 2013



TABLE OF CONTENTS

GENERAL		1
PROJECT DES	SCRIPTION	1
FIELD OPERA	TIONS	1
LABORATORY	/ TESTING	2
SOIL CONDITI	ONS	2
GROUNDWAT	ER	3
SUBGRADE P	REPARATION	3
FILL RECOMM	MENDATIONS	4
FOUNDATION	RECOMMENDATIONS	4
CONSTRUCTION	ON CONCERNS	6
LIMITATIONS .		6
	LIST OF APPENDICES	
APPENDIX A.	Location Diagram and Logs of Boring	8
APPENDIX B	Typical Material Specifications	15



Geotechnical, Environmental and Materials Consultants July 16, 2013

Franks Investment Company LLC P.O. Box 7626 Shreveport, Louisiana 71137

Attention: Mr. Jacob Herrington

Reference: Preliminary Geotechnical Investigation

432 Acre Site

LA Highway 1 and Leonard Road Site

Shreveport, Louisiana

Ardaman Project No.: 113-13-94-8583 AAI Shreveport File No.: 13.94.060

Gentlemen:

Attached is AAI's Preliminary Geotechnical Investigation Report for the above referenced project. Ardaman & Associates, Inc. (AAI) will be happy to assist you further on this project by furnishing any Construction Materials Testing Services you or the future purchaser may require. We are a full service laboratory with a local presence in Shreveport, Louisiana and can provide any soils or concrete testing you may require.

It has been a pleasure to perform this work for you. If we can be of any further assistance, please do not hesitate to call on us.

Very truly yours,

ARDAMAN & ASSOCIATES, INC.

James M. Belt, P.E. Branch Manager

Dianon Manager

Shreyeport Area Operations

Lloyd G. Hoover, P.E. Principal Engineer

Shreveport Area Operations

LLOYD-OX-HOOVER
REG. No. 11968
REGISTERED
FORESSIGNAL ENGINEER

cc: (2) client

PRELIMINARY GEOTECHNICAL INVESTIGATION
432 ACRE SITE

LA HIGHWAY 1 AND LEONARD ROAD SHREVEPORT, LOUISIANA

GENERAL

This study was authorized by Mr. Bobby E. Jelks, Manager of Franks Investment Company,

L.L.C. on April 7, 2013. The purposes of the study were to (1) explore the subsurface conditions

present at this site. (2) determine the pertinent engineering properties of the materials

encountered, (3) characterize the sites soil and groundwater conditions, and (4) determine if

unfavorable soil conditions exist at the site. Item 4 is general in nature and each boring has brief

analysis and conditions presented.

PROJECT DESCRIPTION

The tract lies south of Flournoy-Lucas Road and is bordered by UP railroad and LA Highway

1/Youree Drive on the north and east, Leonard Road is on the south and Bayou Pierre and Sand

Bayou is on the west. The site is owned by Franks Investments Company LLC. This report is part

of a prerequisite for the Louisiana Economic Development "Certified Site" program.

FIELD OPERATIONS

The geotechnical investigation consisted of a total of four (4) test borings. The four (4) borings were

drilled in separate areas over the proposed site. These borings were advanced to a depth of twenty-

five (25) feet below the existing ground surface. This investigation was conducted on May 23, 2013.

Boring locations were selected by the geotechnical engineer.

The test borings were advanced utilizing continuous-flight, solid stem augers and samples were

obtained for laboratory evaluation in general accordance with provisions of ASTM D1586 and ASTM

D1587. Standard, thin-walled, seamless Shelby tube samplers were used to obtain specimens of

cohesive materials. These specimens were taken continuously to a depth of ten (10) feet below the

existing ground surface. Below this depth, samples were obtained at intervals of five (5) feet as the

borings were advanced.

AAI Project 113-13-94-8583

Soils which contained enough cohesionless material or were sufficiently dense to prevent recovery

of undisturbed specimens with Shelby Tube samplers were evaluated by means of the Standard

Penetration test. This test consists of determining the number of blows required by a 140 pound

hammer dropped 30 inches to achieve one foot penetration of the soil. This number is then related

to "in situ" density of the material.

All samples obtained were logged, sealed and packaged in the field to protect them from disturbance

and maintain their in situ moisture content during transportation to our laboratory. The results of our

boring program (Logs of Boring) are included as Appendix "A" of this report.

LABORATORY TESTING

Upon return to our laboratory selected samples were subjected to standard laboratory tests under

the supervision of a soils engineer. The Atterberg Limits, in situ unit weights, percent of material

passing a #200 sieve, and moisture contents of the different subsurface soils were determined.

These soil properties were used to classify the soils and evaluate their potential for volumetric

change. Standard Penetration and unconfined compression tests performed on selected

undisturbed samples were used to evaluate the shear strength of the different subsurface materials.

The results of our testing program are included on the Logs of Boring in Appendix "A" of this report.

SOIL CONDITIONS

Soil conditions described in this section are of a generalized nature and intended to emphasize

key features and characteristics. For a more detailed description of the subsurface materials

encountered refer to the soil profile on each Log of Boring in Appendix "A". Strata contacts

indicated on our Logs are approximate. Actual transitions may be gradual in nature.

Boring 1 indicates a stiff to very stiff lean clay exist in about the upper thirteen (13) feet. This is

underlain by a loose to firm silt to about twenty-three (23) feet where a loose silty sand is

encountered. The boring was terminated in the silty sand at the twenty-five (25) foot depth.

AAI Project 113-13-94-8583

Ardaman & Associates, Inc.

In boring B-2 area the soil was stiff red clay with slicken-sides to the six (6) foot depth. This was

underlain by a lean clay to the eight (8) foot depth where a loose sandy silt is encountered. The

soil between the eight (8) and twenty-five (25) foot depth is loose to firm sandy silt and silty sand.

The boring was terminated at the twenty-five (25) foot depth.

In Boring B-3 a very stiff to hard clay with gravel is found. This material exists to about the three

(3) foot depth. A sandy silt is found between three (3) and six (6) feet. At six (6) feet a medium

clay is found and extends to the thirteen (13) foot depth. At this depth firm sand with silt is found

and becomes loose near the twenty-three (23) foot depth. The boring was terminated in the

stratum at twenty-five (25) feet.

Boring B-4 indicates a very stiff lean clay exists between the ground surface and thirteen (13)

feet. At this depth very loose silt with sand exists. The boring was terminated in this stratum at

twenty-five (25) feet.

GROUNDWATER

Shallow groundwater was encountered at a depth of thirteen (13) feet, eighteen (18) feet, sixteen

(16) feet and thirteen (13) feet in borings B-1, B-2, B-3 and B-4 respectively during operations.

Based on the soil stratification, if excavation below a depth of about ten (10) feet is necessary the

groundwater may become a construction problem.

SUBGRADE PREPARATION

Prior construction activity on this site, top soil stripping will be required. Provide drainage of the

exposed subgrade by sloping grades and ditching away from the construction site so positive

drainage can be maintained throughout the construction phase of the project. Existing natural

drainage should help in keeping this site well drained during any construction.

As a general practice after the undisturbed subgrade is exposed, the upper twelve (12) inches

should be scarified; moisture conditioned, and then compacted to a minimum of ninety-five (95)

percent of the laboratory maximum density as determined by ASTM D698 at one (1) to three (3)

percent above optimum moisture content prior to subsequent fill placement.

Ardaman & Associates, Inc.

AAI Project 113-13-94-8583 432 Acre Site AAI File No.: 13.94.060

FILL RECOMMENDATIONS

If any projects require a higher elevation place subsequent lifts of structural fill as necessary to

achieve the desired finished grade elevation. Lifts should be placed in thin horizontal layers not

exceeding eight (8) inches in loose thickness, moisture conditioned to within two (2) percentage

points of optimum moisture and re-compacted to a minimum of ninety-five (95) percent ASTM

D698. All imported fill material should be "select". Select materials classify as SC or CL (clayey

sand or sandy lean clay) in accordance with the Unified Soils Classification System and will have

liquid limits (LL) no greater than thirty-eight (38), plasticity indices (PI) between eight (8) and

eighteen (18) with no more than sixty (60) percent passing the No. 200 sieve. Typical

specifications for compaction of sandy clay and clayey sand soils are included in Appendix "B" of

this report. The onsite fill materials previously recommended for removal are suitable materials for

reuse beneath the building or pavements with adequate moisture conditioning and compaction

control.

FOUNDATION RECOMMENDATIONS

Boring B-1

The near surface soils encountered within the upper thirteen (13) feet below the existing ground

surface are considered inactive and are of good bearing quality. As such, they are suitable to

support of a shallow foundation system. A conventionally reinforced, slab-on-grade, shallow

foundation system can be used. The base of any footings should be placed approximately one (1)

to two (2) feet below the ground surface in the stiff lean clay or in the density controlled fill

material. An allowable bearing value of 2,300 PSF can be utilized to proportion continuous footings

placed as described above. The bearing value contains a minimum factor of safety of two (2) against

shear failure of the bearing stratum and was selected to minimize settlement potential of the weaker

materials found below a depth of thirteen (13) feet. A minimum footing width of eighteen (18) inches

should be maintained for all continuous footings as protection against potential isolated shear failure.

Interior columns or other areas of concentrated load in this area can be supported by isolated spread

footings. The base of the footings should be placed in the previously described stratum. An

allowable bearing value of 3,000 PSF can be used to proportion all spread footings. The bearing

value contains a minimum factor of safety of two (2) against shear failure of the bearing stratum. A

minimum footing width of twenty-four (24) inches should be maintained for all spread footings.

Ardaman & Associates, Inc.

432 Acre Site AAI File No.: 13.94.060

4

The slab for the proposed structure can be placed directly on the in-situ soil or density controlled fill.

AAI recommends the slab be structurally tired to the foundation to differential movement potential.

Use of a polyethylene moisture (vapor) barrier is recommended under all climate controlled

areas.

Some consolidation settlement should be expected in the clay soils beneath this site. However, if

the site is properly prepared and allowable bearing capacities not exceeded, settlement should be

limited to an inch or less. These are general requirements for this area and should be verified

with a final geotechnical investigation.

Boring B-2

The upper five (5) to six (6) feet at B-2 area is considered active clay. The consistency was stiff.

For shallow foundations in this area the active clay must be addressed. It can be removed and

replaced, the elevation of the site can be raised five (5) to six (6) feet, or a combination of

removal and replacement to obtain final six (6) feet of inactive material can be utilized to support

light to medium loaded structures. Heavily loaded structures that can withstand some settlement

could be founded on the stiff clay if the swell pressure does not exceed the bearing pressures.

Boring B-3

Active clay exists in the upper three (3) feet. To support shallow foundation in this area the upper

three (3) feet should be removed and replaced with a sandy clay or clayey sand. Lightly loaded

to medium loaded structure then could be founded on a shallow foundation system.

Boring B-4

The soil in this area is marginal for a shallow foundation system. The consistency is very good

and with proper drainage established a shallow foundation system can be utilized to support

structure that will exert 3,000 PSF or less on the soil, heavier loads may require a deeper

foundation system.

Heavy Load (B-1 thru B-4)

Probably the most economical way to support heavily loaded structures is with an augercast pile

system. The site is ideal for utilizing augercast piles to support heavier loads or to minimize

settlement. All four areas can support heavily loaded structures on an augercast pile foundation.

Timber piles, concrete piles and helical piers can also be utilized.

Ardaman & Associates, Inc.

432 Acre Site

5

CONSTRUCTION CONCERNS

The upper soils at the site are fine-grained materials composed of significant silt and clay fractions.

Silty and/or clayey soils are subject to changes in shear strength with varying moisture conditions. If

construction is initiated during wetter seasons of the year, it may be difficult to move equipment

about the site. Once these type soils become saturated, compaction operations can be hampered

by a tendency of the silt to "pump" and the clay to "shear".

Consequently it is recommended, adequate site drainage be established prior to, during, and

following construction operations to prevent water ponding on or adjacent to construction areas.

Compaction operations may be expedited by using light compaction equipment and thin lifts of soil.

Rolling only as necessary to obtain compaction is advisable because further repetitive loading may

cause the subgrade to "pump" or fail. Once soils begin to pump, it is usually necessary to either start

the moisture conditioning process over or remove and replace the saturated material. AAI can

provide experience soils technicians to monitor the contractor's compaction operations and assist in

expediting the site work.

Compaction operations and installation of the foundations should be supervised by a qualified soils

technician under the supervision of the Geotechnical Engineer. All foundation excavations should

be inspected to verify cleanliness and adequate bearing. Concrete should be placed in foundation

excavations as soon as practical after forming and final clean-up have been approved, to avoid

prolonged exposure of the bearing stratum and possible disturbance due to standing water,

desiccation or other construction operations.

Earthwork performed during wet periods of the climatic cycle may warrant special considerations.

The use of hydrated lime or Portland cement stabilization should be considered to provide a

working platform. The need for such techniques is dependent upon earthwork scheduling with

respect to weather patterns and good site management of drainage during the construction

phase.

LIMITATIONS

This study has been prepared in accordance with generally accepted preliminary geotechnical

engineering principles and practices in this area at this time. We make no other warranty either

express or implied.

AAI Project 113-13-94-8583 432 Acre Site AAI File No.: 13.94.060

6

The conclusions and recommendations submitted in this report are based upon the data obtained from the preliminary exploratory borings drilled at the location(s) indicated in Appendix A, the different possible type of construction, and our experience in the area. Our findings include interpolation and extrapolation of the subsurface conditions identified at the exploratory boring(s) and

variations in the subsurface conditions may not become evident until excavations are performed.

This study has been prepared for the exclusive use by our client for preliminary purposes only. We

are not responsible for technical interpretations by others of our exploratory information, which has

not been described or documented in this report. As the site is eventually developed additional

borings should be taken. Significant design changes could be required or modifications of the

recommendations presented herein. We recommend on-site observation of excavations and

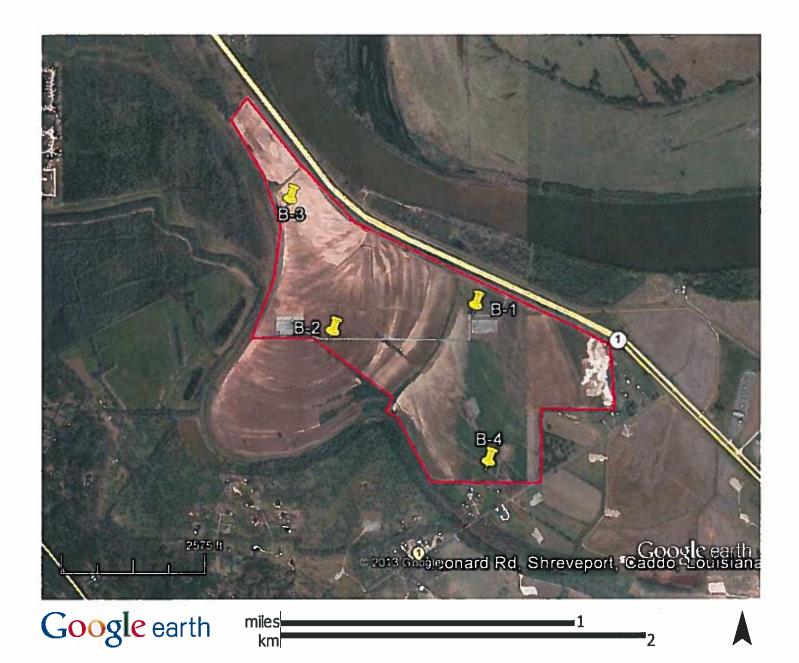
foundation bearing strata by a representative of the geotechnical engineer.

Analysis by: Lloyd G. Hoover, P.E.

APPENDIX A

LOCATION DIAGRAMS AND LOGS OF BORING





PROJECT: Hwy 1 & Leonard Road Site

SHEET 1 of 1

CLIENT: Franks Investment Co LLC

LOCATION: Shreveport, Louisiana

DATE: 5/28/13

SURFACE ELEV: 157' +/-

	FIELD DATA					- 1	LAB	ORA'	TOR	Y DA	ATA		,	DRILLING METHOD(S): Auger
SOIL & ROCK SYMBOL	DЕРТН (FT)	SAMPLE TYPE	N: SPT, BLOWS/FT T: THD, BLOWS/FT	P: HAND PEN, TSF	MOISTURE CONTENT, %	DRY DENSITY POUNDS/CU.FT	LIQUID LIMIT, %	PLASTIC LIMIT, %	PLASTICITY INDEX, %	MINUS NO. 200 SIEVE, %	COMPRESSIVE STRENGTH, KSF	FAILURE STRAIN (%)	CONFINING PRESSURE PSI	GROUNDWATER INFORMATION: Water encountered at thirteen (13) feet depth DESCRIPTION OF STRATUM
				_	21	105	44	17	27		4.05	7.0		Stiff to very stiff brown and red lean clay (CL)
					19	106					3.35	7.2		With silty sand
		ı			22	102	26	19	7		1.78	5.8		Medium
	- 5 <i>-</i> · · ·				18	105					1.62	6.7		
		1			24	99	46	17	29		3.07	7.1		Stiff
	- 10 - 	-												_
		М	P=!	▼ 5 =	24					87				Loose to firm brown and red silt
	- 15 -	1)												_
		W	N = 1	0	24					83				
	- 20 - 													
	· -													23.0
		M	N = (6	21					32				Loose tan and red silty sand
· [- 1	- 25 -	1												Bottom of boring at 25 feet
	- 30 -		····· 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1			·								
			III ANGER			4		H H		TH		<u> </u>		REMARKS:
	IBE IPLE		AUGER SAMPLE			LIT- DON		OCK		CO PE	NE N.	RECO\		

PROJECT: Hwy 1 & Leonard Road Site

SHEET 1 of 1

CLIENT: Franks Investment Co LLC

LOCATION: Shreveport, Louisiana

DATE: 5/28/13

SURFACE ELEV: 156' +/-

	FIEL	D I	ATA			LAB	ORA	TOR	Y DA	ATA			DRILLING METHOD(S): Auger	
SOIL & ROCK SYMBOL	ОЕРТН (FT)	SAMPLE TYPE	N: SPT, BLOWS/FT T: THD, BLOWS/FT P: HAND PEN, TSF	MOISTURE CONTENT, %	DRY DENSITY POUNDS/CU.FT	LIQUID LIMIT, %	PLASTIC LIMIT, %	PLASTICITY INDEX, %	MINUS NO. 200 SIEVE, %	COMPRESSIVE STRENGTH, KSF	FAILURE STRAIN (%)	CONFINING PRESSURE PSI	GROUNDWATER INFORMATION: Water encountered at eighteen (18) feet depth DESCRIPTION OF STRATUM	
				26	99	56	23	33	~	3.20	7.0	-	Stiff brown and red clay (CH)	
	· -			30	93		:			4.75	3.8		Slicken-sided	
	 - 5			25	99	60	20	40		6.10	2.5		Slicken-sided 6.0	
				12	109	33	16	17		10.48	2.8		Very stiff brown and red clay (CL)	
				6					69				8.0 Loose tan sandy silt	
	- 10 -								03				Loose tall sallay silt	
	- 15	X	N = 9	4					7				Loose to firm tan sand with silt (SM)	
	- 20 -	X	N = 10	24					4				Mostly fine sand with little silt	
	- 25		N = 6	25					11				Mostly fine sand with little silt	
													Bottom of boring at 25 feet	
1	TUBE SAMPLE		AUGER SAMPLE		LIT-		ROCK CORE		THD CONE		RECOV	,	REMARKS:	

PROJECT: Hwy 1 & Leonard Road Site

SHEET 1 of 1

CLIENT: Franks Investment Co LLC

LOCATION: Shreveport, Louisiana

DATE: 5/28/13

SURFACE ELEV: 159' +/-

	FIELD DATA					LAB	ORA	TOR	Y DA	ATA			DRILLING METHOD(S): Auger	
SOIL & ROCK SYMBOL	DEPTH (FT)	SAMPLE TYPE	N: SPT, BLOWS/FT	T: THD, BLOWS/FT P: HAND PEN, TSF	MOISTURE CONTENT, %	DRY DENSITY POUNDS/CU.FT	LIQUID LIMIT, %	PLASTIC LIMIT, %	PLASTICITY INDEX, %	MINUS NO. 200 SIEVE, %	COMPRESSIVE STRENGTH, KSF	FAILURE STRAIN (%)	CONFINING PRESSURE PSI	GROUNDWATER INFORMATION: Water encountered at sixteen (16) feet depth DESCRIPTION OF STRATUM
		-		-	21	104	55		37		11.13	3.4		Very stiff to hard brown and gray clay (CH) with gravel
					20	101					6.50	6.1		Very stiff brown and red clay to a sandy silt 3.0
	 - 5 -				17		NP	NP	NP					Tan and red sandy silt
					25	100					1.43	11.5		Medium brown clay (CH) to sandy silt
					30	92	68	25	43		1.43	4.7		Medium brown clay
	- 10 -													-
	 - 15 –	M	N =	11	19					15				Firm brown and red silty sand
		V	N =	¥ 16	23					7				Firm tan sand with silt
	- 20 -	\ - -												-
		M	N =	= 4	21					11				Loose tan sand with silt
-	- 25 -													Bottom of boring at 25 feet
	TUBE SAMPLE		AUGER		SPLIT-		ROCK			THD CONE		NO NO		REMARKS:

PROJECT: Hwy 1 & Leonard Road Site

SHEET 1 of 1

CLIENT: Franks Investment Co LLC

LOCATION: Shreveport, Louisiana

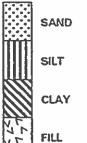
DATE: 5/28/13

SURFACE ELEV: 156' +/-

	FIELD DATA					LAB	ORA	TOR	Y DA	ATA			DRILLING METHOD(S): Auger	
SOIL & ROCK SYMBOL	DЕРТН (FT)	SAMPLE TYPE	N: SPT, BLOWS/FT	T: THD, BLOWS/FT P: HAND PEN, TSF	MOISTURE CONTENT, %	DRY DENSITY POUNDS/CU.FT	LIQUID LIMIT, %	PLASTIC LIMIT, %	PLASTICITY INDEX, %	MINUS NO. 200 SIEVE, %	COMPRESSIVE STRENGTH, KSF	FAILURE STRAIN (%)	CONFINING PRESSURE PSI	GROUNDWATER INFORMATION: Water encountered at thirteen (13) feet depth
<u>"</u>		٠,			22	104	47	19	28	~	6.93	9.0		Very stiff brown clay (CL)
		- -			23	104					3.59	7.3		-Stiff
					26	101	41	16	25		1.83	15.0		Medium
	- 5 - · -				23	103					1.40	13.3		•
					24	99	34	17	17		1.43	15.0		Medium lean clay
	- 10 -													
	-			•	,									13,0
	-	M	N	=1 ⁻	26					87				Very loose brown and red silt (ML)
	- 15 -													
	- 20 -	X	N	= 2	29					75				With sand
	-		Ν÷	= 2	29					38				With sand
-	- 25 - - -													Bottom of boring at 25 feet
TU	TUBE SAMPLE		AUGER			SPLIT-		П		THD				REMARKS:

KEY TO SOIL CLASSIFICATION TERMS AND SYMBOLS

SOIL OR ROCK TYPES



SANDY SILTY CLAYEY

SHALE SANDSTONE

LIMESTONE

GRAVEL

SAMPLER TYPES



SHELBY TUBE

DISTURBED (AUGER)

SPLIT SPOON

NO RECOVERY

DENISON

PISTON

PITCHER

ROCK CORE

CONSISTENCY OF COHESIVE SOILS (MAJOR PORTION PASSING NO. 200 SIEVE)

ORGANIC

DESCRIPTIVE TERM

VERY SOFT SOFT FIRM STIFF **VERY STIFF** HARD

UNDRAINED SHEAR STRENGTH, KIPS/SQ FT

LESS THAN 0.25 0.25 TO 0.5 0.5 TO 1.0 1.0 TO 2.0 2.0 TO 4.0 **GREATER THAN 4.0**

RELATIVE DENSITY OF GRANULAR SOILS (MAJOR PORTION RETAINED ON NO. 200 SIEVE)

DESCRIPTIVE TERM

VERY LOOSE LOOSE MEDIUM DENSE DENSE **VERY DENSE**

RELATIVE DENSITY,%

LESS THAN 15 15 TO 35 35 TO 65 65 TO 85 **GREATER THAN 85**

WATER LEVELS



- DEPTH GROUNDWATER FIRST ENCOUNTERED DURING DRILLING



- GROUNDWATER LEVEL AFTER 24 HOURS (UNLESS OTHERWISE NOTED)

TERMS DESCRIBING SOIL STRUCTURE

Parting:

paper thin in thickness

Seam:

1/8" - 3" in thickness

Laver:

greater than 3" in thickness

Calcareous:

containing appreciable quanties of

calcium carbonate

Ferrous:

containing appreciable quantities of

iran

Well-graded:

having wide range in grain size & similar proportions of all intermediate

sizes

Poorly graded:

predominately one grain size or having a range of sizes with few or no particles of some intermediate sizes

Fissured:

containing shrinkage cracks, frequently filled with fine sand or silt, usually more

or less vertical

Interbedded:

composed of alternate layers of different

soil types

Laminated:

composed of thin layers of varying color

and texture

Slickensided:

having inclined planes of weakness that are slick & glossy in appearance

NOTE:

Clays possessing slickensided or fissured structure may exhibit lower measured shear strength than indicated by the described consistency. The consistency of such soil is interpreted using the measured shear strength along with pocket penetrometer results.

APPENDIX B MATERIAL SPECIFICATIONS



B.1 SPECIFICATIONS FOR COMPACTION

Sandy Clay and Clayey Sand Soils

The thickness of lifts used should be no more than the height of the teeth on sheepsfoot rollers.

Generally, for a forty-eight (48) inch diameter or smaller drum roller, the maximum compacted lift

thickness acceptable is six (6) inches. For rollers with drums of sixty (60) inches in diameter and

larger with teeth about nine (9) inches long, a nine (9) inch final compacted lift thickness will be

acceptable. The sole determination of the thickness of a lift will be the capability of the

contractor's equipment to obtain the required compaction.

When obtaining the average density of a lift to determine its conformance to specifications, the

lift should be immediately rejected if any density is more than 2% below the required average.

Generally, sheepsfoot rollers are most suitable for compaction of sandy clay and clayey sand

soils, the contractor may use spiketooth rollers, rubber tired rollers, or any fill compaction

equipment that has sufficient mass to compact the soil. Generally, the drums of sheepsfoot

rollers should be filled with water or for additional weight with both water and sand. Tractors or

other vehicles used primarily for hauling WILL NOT be allowed as fill compaction equipment.

The contractor should also have smooth wheel rollers to seal the working area at the end of the

day's operations so overnight rains will not saturate the soil and delay his work. These rollers

should also be used to seal the surface whenever rainfall is imminent.

The soil engineer or his representative will perform density tests and will accept or reject a lift

within two (2) hours after being tested. No material will be placed on any lift that has not been

accepted by the engineer.

B.2 COARSE AGGREGATE SPECIFICATIONS

Crushed Stone Crushed Concrete Crushed stone base course shall be composed of crusher-run broken stone. The material shall be crushed and consist of durable particles of stone mixed with approved soil binder material.

Gradation

The base material shall meet the following requirements:

Pass #1-1/2"	100%
Pass #1"	90-100%
Pass #3/4"	70-100%
Pass #4	35-65%
Pass #40	12-32%
Pass #200	5-12%

Soil Binder

Material passing the No. 40 sieve shall be known as "soil binder" and shall meet the following requirements:

Plasticity Index < 15

Compaction

Compaction shall be obtained by a minimum of 12 passes of a 5,000 pound sheepsfoot roller 3 to 4 feet wide. Surface shall be finished rolled by sufficient passes of a steel wheel roller to provide a smooth surface for application of the surface course.

Note

Extra binder material may be added with the approval of the geotechnical or design engineer.

Soundness and Los Angeles abrasion tests should meet Louisiana Department of Transportation Specifications.



AAI Project 113-13-94-8583 432 Acre Site AAI File No.: 13.94.060

B.3 GEOTEXTILE FABRIC SPECIFICATIONS

The following proven woven Geotextile Fabrics are approved:

- 1. Amoco Pro Pex 2006
- 2. Beltech Style 980
- 3. ConTech C300
- 4. Mirafi 600X
- 5. Hanes (Terra Tex) HD

If alternate geotextile fabric from above is requested, the following qualifications should be met:

SPECIFICATIONS

Property	Test Method	Minimum Requirements
Fabric Structure	_	Woven
	-	
Polymer Composition	-	Polypropylene
Fabric Width	-	12½', 15', 17½'
Weight	ASTM D-3776C	5 oz. /yd.
Grab Strength	ASTM D-4632	300 x 300 lbs.
Elongation	ASTM D-4632	20%
Trap Tear Strength	ASTM D-4533	115 lbs. x 115 lbs.
Burst Strength	ASTM D-3786	575 psi.
Puncture	ASTM D-4833	120 lbs.
UV Resistance	ASTM D-4355	> 70%
A.O.S.	ASTM D-4751	35

NOTE:

- 1. Requires Mill Certification from manufacturer.
- 2. Minimum requirements are not minimum average values. Minimum average values per roll are not an acceptable specification.



AAI Project 113-13-94-8583 432 Acre Site AAI File No.: 13.94.060